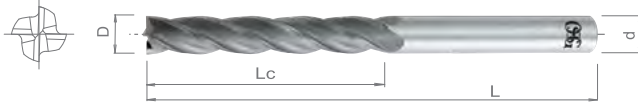


## List 484

OSG STANDARD CARBIDE SQ

SPEED FEED 1406-1407	CARBIDE	BR	TiAIN	TiCN	4 FLUTE	30°	REG	LONG	EXTRA LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1"	+0 / -0.002"
3mm ≤ D ≤ 25mm	+0 / -0.050mm

EDP Number		Diameter		Length of Cut		Overall Length		Shank Diameter		Surface Treatment
		D (Fractional Size)	D (mm)	Lc (Inch)	Lc (mm)	L (Inch)	L (mm)	d (Inch)	d (mm)	
484-1181	●	-	3.00	-	25.00	-	76.00	-	3.00	BRIGHT
484-1250	●	1/8	-	1.000	-	3.000	-	0.125	-	BRIGHT
484-125011	●	1/8	-	1.000	-	3.000	-	0.125	-	TiAIN
484-1575	●	-	4.00	-	28.00	-	76.00	-	4.00	BRIGHT
484-1876	●	3/16	-	1.000	-	4.000	-	0.188	-	BRIGHT
484-187608	●	3/16	-	1.000	-	4.000	-	0.188	-	TiCN
484-1875	●	3/16	-	1.125	-	3.000	-	0.188	-	BRIGHT
484-187511	●	3/16	-	1.125	-	3.000	-	0.188	-	TiAIN
484-1968	●	-	5.00	-	32.00	-	76.00	-	5.00	BRIGHT
484-2362	●	-	6.00	-	38.00	-	102.00	-	6.00	BRIGHT
484-2501	●	1/4	-	1.000	-	4.000	-	0.250	-	BRIGHT
484-250108	●	1/4	-	1.000	-	4.000	-	0.250	-	TiCN
484-2500	●	1/4	-	1.500	-	4.000	-	0.250	-	BRIGHT
484-2502	●	1/4	-	1.500	-	6.000	-	0.250	-	BRIGHT
484-250011	●	1/4	-	1.500	-	4.000	-	0.250	-	TiAIN
484-250208	●	1/4	-	1.500	-	6.000	-	0.250	-	TiCN
484-3126	●	5/16	-	1.000	-	4.000	-	0.313	-	BRIGHT
484-312608	●	5/16	-	1.000	-	4.000	-	0.313	-	TiCN
484-3127	●	5/16	-	1.500	-	6.000	-	0.313	-	BRIGHT
484-312708	●	5/16	-	1.500	-	6.000	-	0.313	-	TiCN
484-3125	●	5/16	-	1.625	-	4.000	-	0.313	-	BRIGHT
484-312511	●	5/16	-	1.625	-	4.000	-	0.313	-	TiAIN
484-3150	●	-	8.00	-	42.00	-	102.00	-	8.00	BRIGHT
484-3751	●	3/8	-	1.000	-	4.000	-	0.375	-	BRIGHT
484-375108	●	3/8	-	1.000	-	4.000	-	0.375	-	TiCN
484-3752	●	3/8	-	1.500	-	6.000	-	0.375	-	BRIGHT
484-375208	●	3/8	-	1.500	-	6.000	-	0.375	-	TiCN
484-3750	●	3/8	-	1.750	-	4.000	-	0.375	-	BRIGHT
484-375011	●	3/8	-	1.750	-	4.000	-	0.375	-	TiAIN
484-3753	●	3/8	-	3.000	-	6.000	-	0.375	-	BRIGHT
484-3937	●	-	10.00	-	45.00	-	102.00	-	10.00	BRIGHT
484-4375	●	7/16	-	3.000	-	6.000	-	0.438	-	BRIGHT
484-4724	●	-	12.00	-	76.00	-	153.00	-	12.00	BRIGHT
484-5001	●	1/2	-	1.500	-	6.000	-	0.500	-	BRIGHT
484-5000	●	1/2	-	3.000	-	6.000	-	0.500	-	BRIGHT
484-500011	●	1/2	-	3.000	-	6.000	-	0.500	-	TiAIN
484-500108	●	1/2	-	3.000	-	6.000	-	0.500	-	TiCN
484-5512	●	-	14.00	-	76.00	-	153.00	-	14.00	BRIGHT
484-6251	●	5/8	-	2.000	-	6.000	-	0.625	-	BRIGHT
484-625108	●	5/8	-	2.000	-	6.000	-	0.625	-	TiCN
484-6250	●	5/8	-	3.000	-	6.000	-	0.625	-	BRIGHT
484-625011	●	5/8	-	3.000	-	6.000	-	0.625	-	TiAIN

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.



CONTINUED ➔

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340				7075								
○	○	○	○	○	○	○	○	○	○	○			○	○		

○ Good ⊗ Best





### List 484 (Continued)

OSG STANDARD CARBIDE SQ

<b>SPEED FEED</b> 1406-1407	<b>CARBIDE</b>	<b>BR</b>	<b>TiAlN</b>	<b>TiCN</b>	<b>4 FLUTE</b>	<b>30°</b>	<b>REG</b>	<b>LONG</b>	<b>EXTRA LONG</b>	<b>PACKED</b> 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1"	+0 / -0.002"
3mm ≤ D ≤ 25mm	+0 / -0.050mm

EDP Number		Diameter		Length of Cut		Overall Length		Shank Diameter		Surface Treatment
		D (Fractional Size)	D (mm)	Lc (Inch)	Lc (mm)	L (Inch)	L (mm)	d (Inch)	d (mm)	
484-6299	●	-	16.00	-	76.00	-	153.00	-	16.00	BRIGHT
484-7087	●	-	18.00	-	76.00	-	153.00	-	18.00	BRIGHT
484-7501	●	3/4	-	2.000	-	6.000	-	0.750	-	BRIGHT
484-7500	●	3/4	-	3.000	-	6.000	-	0.750	-	BRIGHT
484-750011	●	3/4	-	3.000	-	6.000	-	0.750	-	TiAlN
484-7874	●	-	20.00	-	76.00	-	153.00	-	20.00	BRIGHT
484-9843	●	-	25.00	-	76.00	-	153.00	-	25.00	BRIGHT
484-1000	●	1	-	3.000	-	6.000	-	1.000	-	BRIGHT
484-100011	●	1	-	3.000	-	6.000	-	1.000	-	TiAlN
484-100008	●	1	-	3.000	-	6.000	-	1.000	-	TiCN

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High			300	400	17-4 PH	6061	Casting	Inconel			6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1045	1065	4140	4340			7075								
○	○	○	○	○	○	○	○	○	○	○			○	○		

○ Good ⊗ Best

